

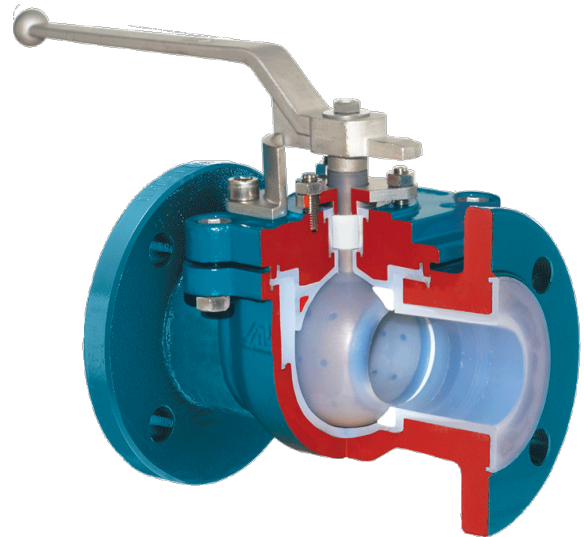
MONOBLOC EXTRA

Two way ball valve with top entry design (one-piece body) with full bore. with chemical-resistant lining and ISO top flange

DIN-EN: DN 15 – 100 / PN 10 – 25

ASME: NPS ½" – 8" / class 150

PT range: -30 < T < 230°C



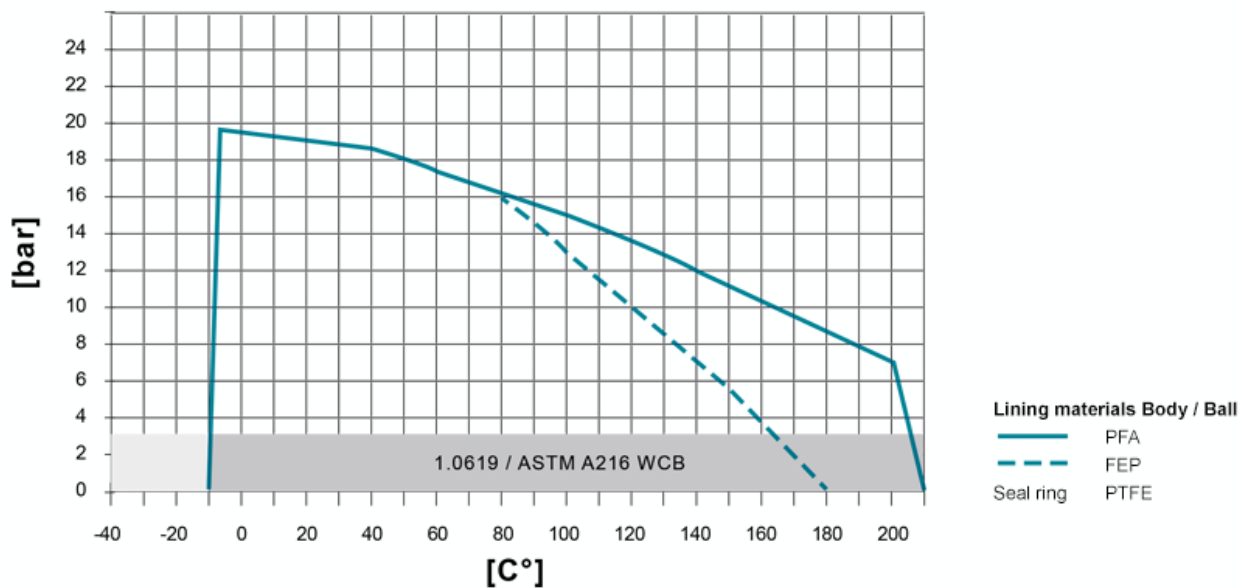
Design Features

Design Characteristics

- full bore
- one-piece body (MONOBLOC), top entry design
- easy replacement of sealings
- integral ball and stem
- anti-blow-out
- with readjustable stuffingbox packing
- cavity minimized
- maintenance free – self lubricating
- mounting-flange for actuators acc. to DIN ISO 5211
- with chemical resistant lining – thickness min. 3 mm
- fugitive emission resp. clean air act certified (TA – Luft 2002 approval)
- Directive 2014/68/EU
- FDA conformity

PT-Diagram

General Pressure-Temperature-Diagram



The specified values depend on the respective application (medium). Operating temperatures under -20°C only with body material 1.4408 or low-temperature steel. High pressure resistance / temperature resistance on request, e.g. PN 40.

Sleeve: There are different sleeve materials / compounds available.

Materials

Standard body materials

- Ductile cast iron ENJS 1049, ASTM Gr 60-40-18 / A395

Standard plug materials

- Stainless Steel 1.4308, ASTM A351 CF8

Special materials

- Carbon Steel 1.0619, ASTM A216 WCB
- Stainless Steel 1.4408, ASTM A351 CF8M
- Unalloyed stainless steel casting (low Temp.) 1.1138, LCC/LCB/A352

Lining materials

- Body: PFA, PFA-conductive, FEP
- Ball: PTFE, PFA, PFA-conductive, FEP
- Seal Ring: PTFE

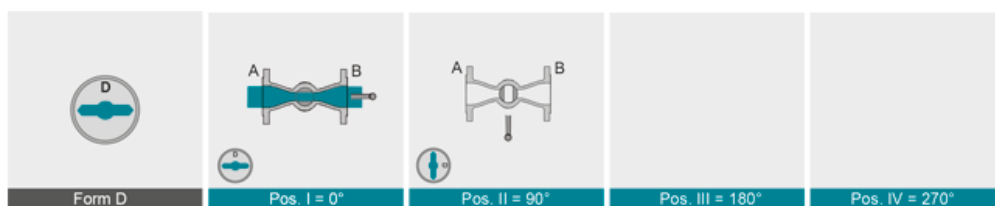
Sealing Systems

Chemical sealing to prevent fugitive emissions of aggressive and toxic media with PTFE packing for additional stem sealing; T_{\max} 230°C

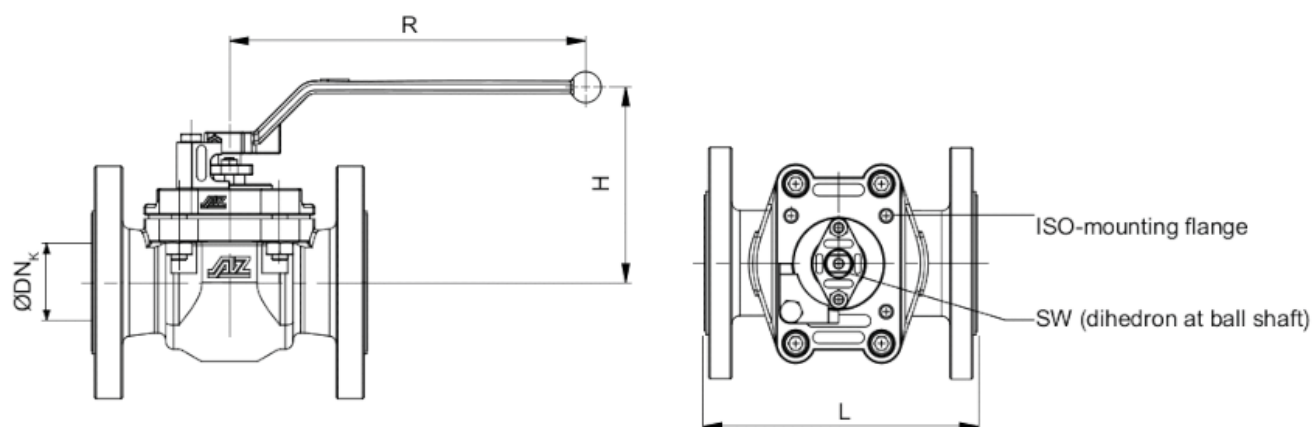
Type CAS

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Port Forms



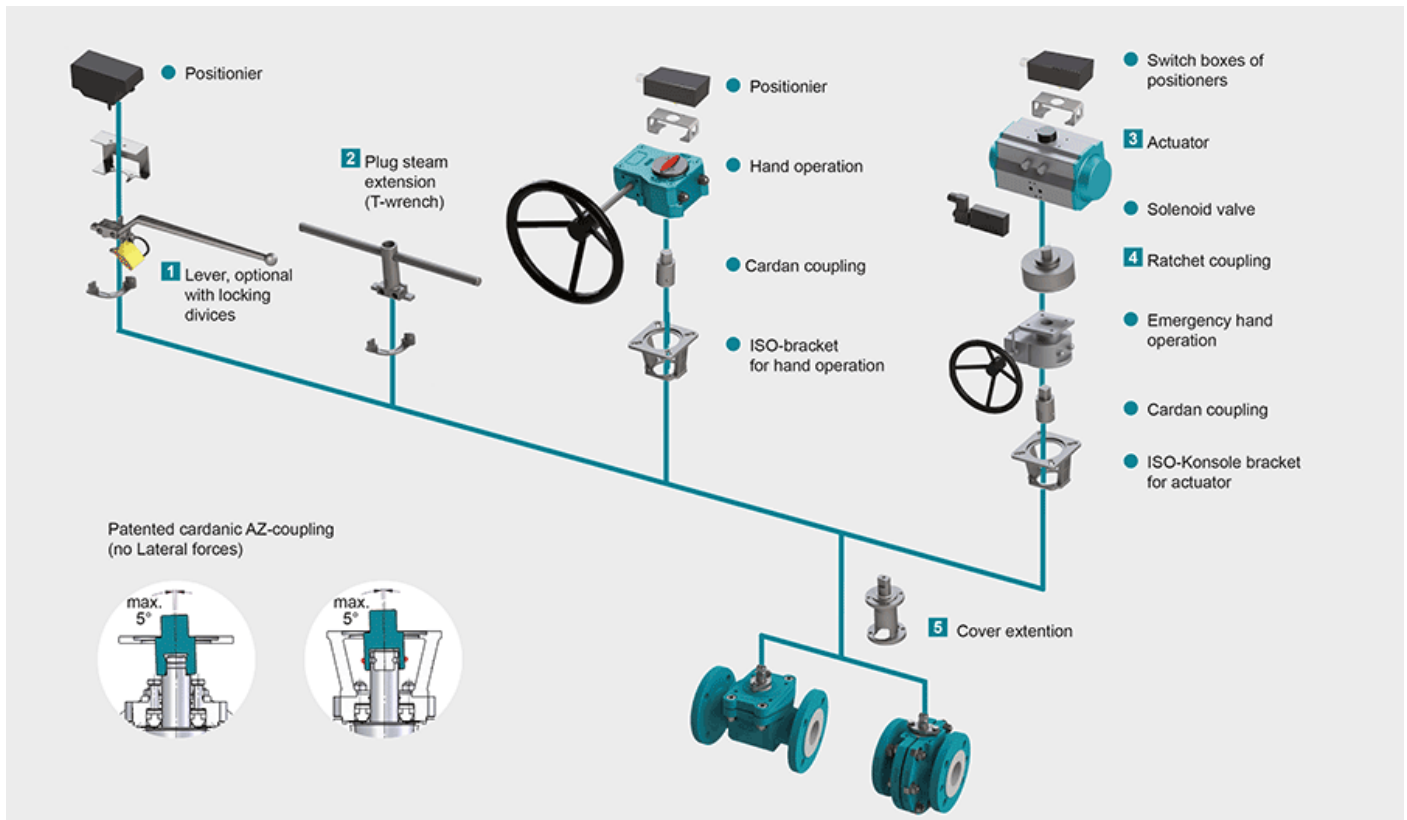
Dimensions



EN 1092-1 / 558-1	Type MONOBLOC-EXTRA										
	DN	PN	L	R	H	ISO-5211 flange	SW [mm]	torque* [Nm]	weight [kg]	K _{vs} value [m³/h]	C _v -Wert [US.gal/min]
	25	16	160	230	119	F07	11	45	**	70	81
	40	16	200	230	126	F07	11	45	**	193	223
	50	10-16	230	320	143	F10	14	50	**	323	374
	80	10-16	310	600	199	F12	22	120	**	947	1095
	100	10-16	350	600	202	F14	22	120	**	1446	1672
	150	10-16	350	600	227	F16	27	160	**	3338	3859
	200	10-16	400	600	277	F16	27	270	**	6362	7356
ASME B 16.5 / 16.10	NPS	Class	L	R	H	ISO-5211 flange	SW [mm]	torque* [Nm]	weight [kg]	K _{vs} value [m³/h]	C _v -Wert [US.gal/min]
	1"	150	160	230	119	F07	11	45	**	70	81
	1½"	150	200	230	126	F07	11	45	**	193	223
	2"	150	230	320	143	F10	14	50	**	323	374
	3"	150	310	600	199	F12	22	120	**	947	1095
	4"	150	350	600	202	F14	22	120	**	1446	1672
	6"	150	350	600	227	F16	27	160	**	3338	3859
	8"	150	400	600	277	F16	27	270	**	6362	7356

For geometric reasons, threads are used in the flange bores in a few cases

Actuation



1 Locking Devices

Pilot valve combinations, pad lock eyelets, linear key conception, indexing plunger arrestor.

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2 Plug stem extension

Solid construction in stainless steel with T-wrench, Standard extension 100 mm or 150 mm, non standard lengths are available on request

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3 Actuators

Actuators for mounting-flange acc. to DIN ISO 5211

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NEW: Pneumatic actuator AIR GEAR for plug valves with high torque ≥ 150.000 Nm

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4 Ratched coupling

To usw on multiport valves with standard 90° actuator for bigger switchpositions than 90°

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5 Cover extension

Solid construction in stainless steel, Standard extension 100 mm or 150 mm high, non standard lengths are available on request . Hexagonal bolts on adjustment ring freely accessible. Note: Don't use with sealing FSN/FSN-SL and CASN/CASN-SL

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